n. schlumberger

Technical characteristics / FMV50

| Uses | Wool, Long staple synthetic fibres, blends |
| :---: | :---: |
| Feed | Creel for cans of dia. 400 to 800 mm single or double end |
| Number of bobbins | 12,16,20 or 24 |
| Pitch | 450 mm |
| Rovings per bobbin | 2 |
| Tubes | FMV50S: length 300 mm - dia. 70 mm FMV50L: length 330 mm - dia. 70 mm |
| Bobbin diameter | Max. 300 mm |
| Bobbin weight | FMV50S: up to 4.5 kg according to material FMV50L: up to 6 kg according to material |
| Drafting system type | Interchangeable <br> A: Long - apron and 3 barrels <br> B: Short - double apron <br> C: Short - apron and 2 barrels |
| Maximal load | A: 8.5 to 18 ktex according to material B: 5.8 to 14 ktex according to material <br> C: 8.5 to 18 ktex according to material |
| Doubling | 1 or 2 |
| Feed cylinder diameter | 40 mm |
| Draft cylinder diameter | $25 \mathrm{~mm}-50 \mathrm{~mm}$ |
| Pressure cylinder diameter | 65 mm |
| Pressure on draft cylinders | 80 daN (4 bars) with pneumatic jack |
| Total nip | A: $205-260 \mathrm{~mm}$ <br> B: $145-260 \mathrm{~mm}$ <br> C: $130-260 \mathrm{~mm}$ |
| Mini. Distance between draft cylinder and apron | 31 mm |
| Draft range | 7 to 21 |
| Weight delivery roving | A: 0.2 to 1.5 ktex / 5 to 0.66 Nm B: 0.16 to 0.66 ktex / 6 to 1.5 Nm <br> C: 0.16 to 1.5 ktex / 6 to 0.66 Nm |
| Rubbing speed | 1500 cycles /min |
| Number of rubs | 2.5 to $10 \mathrm{rubs} / \mathrm{m}$ |
| Stop motion | Electronic, without contact with the material, adapted to the process of any material |
| Delivery speed | $275 \mathrm{~m} / \mathrm{min}(12$ - 16 bobbins) according to the material $250 \mathrm{~m} / \mathrm{min}(20-24$ bobbins) according to the material |
| Compressed air | Should be dry, free from water and oil traces <br> Pressure: 6 bars <br> Consumption: $3 \mathrm{Nm}^{3} / \mathrm{h}$ |
| Main motor | Asynchronous with frequency inverter |
| Total installed power | 58 kW |
| Net weight | 12 bobbins: $8,650 \mathrm{~kg}$ <br> 16 bobbins: $10,100 \mathrm{~kg}$ <br> 20 bobbins: $11,600 \mathrm{~kg}$ <br> 24 bobbins : 13050 kg |
| Packed Volume | 12 bobbins : $43 \mathrm{~m}^{3}$ <br> 16 bobbins : $43 \mathrm{~m}^{3}$ <br> 20 bobbins: $50 \mathrm{~m}^{3}$ <br> 24 bobbins : $50 \mathrm{~m}^{3}$ |

*All solutions and technical data subject to change. Performance depends on running configurations, applications and fibres.

